

Dart Aerospace Ltd.

Date: Wednesday, 11/07/2007 3:03:30 PM
User: Linda Lavelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 32709
Estimate Number : 10887
P.O. Number : N/A
This Issue : 11/07/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : 29/05/2007 Type : PURCHASED PARTS
Previous Run : 31685
Written By :
Checked & Approved By :
Comment : Est Rev:A 04.09.29 New Issue KJ/JLM

Drawing Name : VERTICAL REFERENCE DOOR 212/412
Part Number : D412711011
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material :
Due Date : 05/06/2007 Qty: 2 Um: Each

Additional Product

Job Number:

Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412711041 Vertical Ref Door Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-041 Vertical Reference Door 21371

4.0 D412711111 Wiring Harness, 212/412

Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-111 Wiring Harness, 212/412

5.0 EA2046915412 Instrument Panel, 412

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

w/o 43547

Date: Wednesday, 11/07/2007 3:03:31 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 32709

Part Number: D412711011

Job Number:



*

Seq. #:

Machine Or Operation:

Description:

1 EA20469-15-412 Instrument Panel, 212/412

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

*F. Loach*

Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: EAGLE SSK Shipping

PPP Rev: _____

** J. H. J. J.*

8.0

QC21

FINAL INSPECTION/W/O RELEASE

*F. Loach*

Comment: FINAL INSPECTION/W/O RELEASE

207107/24

Job Completion

*u A. A. 24*

Dart Aerospace Ltd.

Date: Tuesday, 6/26/2007 3:31:54 PM
User: Kim Johnston

Process Sheet

27

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 33194
Estimate Number : 10887
P.O. Number :
This Issue : 6/26/2007 S.O. No. :
Print Rev. : NC
First Issue : 11 Type : PURCHASED PARTS
Previous Run : 32709
Written By :
Checked & Approved By : 07.06.27
Comment : Est Rev: A 04.09.29 New Issue KJ/JLM

Drawing Name : VERTICAL REFERENCE DOOR 212/412
Part Number : D412711011
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material :
Due Date : 7/5/2007 Qty: 1 Um: Each

Additional Product

Job Number

Seq. #: Machine Or Operation:

1.0 DC

Description :

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412711041

Vertical Ref. Door Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

21371

4.0 D412711111

Wiring Harness, 212/412

Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

5.0 EA2046915412

Instrument Panel, 412

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

4643547

Date: Jul. 23. 2007 2:38PM PM Eagle Copters
User: Kim Johnston

No.0467 P. 14

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 33184

Part Number: D412711011

Job Number:



AG

Seq. #: Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



[Signature]



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: EAGLE SH - Shipping

PPP Rev: _____

[Signature]

8.0

QC21

FINAL INSPECTION/W/O RELEASE



[Signature]



Comment: FINAL INSPECTION/W/O RELEASE

[Signature]

Job Completion





FAX

Joe Djorganoski

Senior Project Manager

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: jdjorg@eaglecopters.com

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

DATE: July 23 2007

TIME: 2:25 PM

No. Pages (w/cover pg.): 10

TO: Linda - Purchasing Dept.

COMPANY: DART AEROSPACE

Phone: 1-613-632-5200

Fax: 1-613-632-1053

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

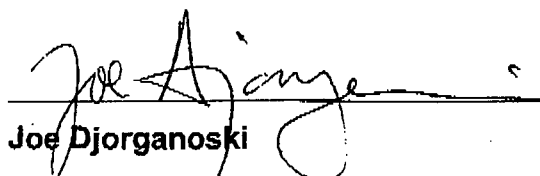
Subject: VRD Eagle w/o 43611 and 43612

Hello Linda,

I have attached a paper work for two VRD.

Any questions please do not hesitate to contact me.

Regards,


Joe Djorganoski

EAGLE COPTERS MAINTENANCE LTD.
32 VICTORIA ROAD, THE, CALGARY, ALBERTA, T2E 7G9
EAGLE APPROVAL NO. 6-31

Manufacturer: Boeing Copters
Type/Model: 204-205-212
Part No: 204-205-353-119 Serial No: 76
Total Time: 276 Work Order: 43612
TSO: AK Overhaul ☐ NEW ☐
Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐
Previous Certification: 47 06-065270-1
The maintenance described has been performed in accordance with the applicable standards of airworthiness.
JF 11/26/75
NAME: _____ NAME OF AUTHORIZED INSPECTOR: _____ LIC. NO. STAMP: _____
Details of outstanding work and other information on reverse.

MAINTENANCE RELEASE

MAINTENANCE RELEASE	REMARKS
	<p>Details of work performed / Reason for cancellation <i>Modified as per STC # SH 92-55</i></p>
	<p>(Additional work to be performed upon installation)</p>
	<p>INSTALLED ON _____ DATE _____</p>

Work Order Number: 43612 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 DOOR

Squawk: 1.1

Discrepancy:

Modify Vertical Reference Door

Resolution:

Co-Pilot Door p/n 204-030-853-119 modified as per STC No. SH 92-55 . Instrument panel and wiring harness supplied separately

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 7/5/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
BE11.212-L	BUBBLE WINDOW ILO EA 20469-03 and D412-711-101	LT-07-001624	New	1
204-030-481-107	ROD ASSY	LT-07-008572	New	1
204-030-853-037A	SKIN ASSY	LT-07-001175	New	1
110-070-41	SEAL	LT-07-008930	New	14

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

EAGLE COPTERS MAINTENANCE LTD.
2221 STAVISH TRAIL NE. CALGARY, ALBERTA T2E 7G8
PHONE: (403) 241-1111 FAX: (403) 241-1112
E-MAIL: info@eaglecopters.com

Item No. 204-032-353-119 Type/Model 204-305-22
Manufacturer DHJ Serial No. 75
Part No. 204-032-353-119 Work Order 92411
Total Time 7/5 Overhaul 2 NEW ☐
I.S.O. 7/5 Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐
Previous Certification LT 06-005 242 1
The maintenance described has been performed in accordance with the applicable standards of airworthiness.
J. L. 2/07
DATE July 2/07 NAME OF AUTHORIZED SIGNATURE [Signature] SIGNATURE
DETAILS OF OUTSTANDING WORK AND/OR DEFECTS [Blank]

RECEIVED BY [Signature]

<p>REMARKS</p> <p>(Do not work performed / reason for removal)</p> <p><i>Modified as per SFC # SH 97-55</i></p> <p>(Additional work to be performed upon installation)</p>	
<p>INSTALLED ON</p>	<p>DATE</p>
<p>MAINTENANCE RELEASE</p>	

Work Order Number: 43611 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item. 1 DOOR

Squawk: 1.1

Discrepancy:

Modify Door to Vertical Reference Door

Resolution:

Co-Pilot Door p/n 204-030-853-119 modified as per STC No. SH 92-55. Instrument panel and wiring harness supplied separately.

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 7/5/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA	LT-07-001624	New	1
	20469-03 and D412-711-101			
110-070-41	SEAL	LT-07-008930	New	14

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Dart Aerospace Ltd.Date: Friday, 09/02/2007 2:40:45 PM
User: Linda Lacelle**Process Sheet**

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR ASSEMBLY
Job Number	: 21371		
Estimate Number	: 10902		
P.O. Number	:	Part Number	: D412711041
This Issue	: 09/02/2007 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 24/11/2005 Type : PURCHASED PARTS	Drawing Revision	: N/A
Previous Run	:	Material	: N/A
Written By	:	Due Date	: 01/07/2006
Checked & Approved By	:	Qty:	2 / Um: Each
Comment	: Est Rev:A D4.08.18 New Issue KJ/DS		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 3362 to Eagle Copters

CJ07/03/20



M104170

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0 D412711041 Vertical Ref. Door Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total: Qty: 2 4.0000 Each(s)

Vertical Ref. Door Assy

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door % 43611Attach serviceable tags 43612**2- EAGLE**

Fabricate/Pick the following parts to go into the door in accordance with

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window LT07-001624

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number



*

Seq. #

Machine Or Operation:

Description :

- | | | | |
|---|------------|------------------|-----------|
| 1 | EA20469-05 | Rubber Strip | 06-011664 |
| 1 | EA20469-06 | Aluminum Strip | Deleted |
| 1 | EA20469-07 | Angle | w/ 43547 |
| 1 | EA20469-08 | Placard | |
| 1 | EA20469-10 | Rear Rib Assy | w/ 43547 |
| 1 | EA20469-11 | Angle | w/ 43547 |
| 1 | EA20469-12 | Fwd Rib | w/ 43547 |
| 1 | EA20469-13 | Window | 07-001279 |
| 1 | EA20469-14 | Window Retainer | w/ 43547 |
| 1 | EA20469-16 | Armrest Assy | w/ 43547 |
| 1 | EA20469-17 | Angle | w/ 43547 |
| 1 | EA20469-18 | Door Inner Skin | w/ 43547 |
| 1 | EA20469-21 | Door Cover Panel | w/ 43547 |
| 2 | EA20469-23 | Link | w/ 43547 |
| 1 | EA20469-24 | Rod | w/ 43547 |
| 1 | EA20469-25 | Arm Assy | w/ 43547 |

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt 07-008057

22 AN3-4ABolt 06-014766

24 AN3-7ABolt 06-007845 N 616P

6 AN960-6L Washer NAS 1149F 0363P 07-003251

90 AN960-10L Washer NAS 1149F 0363P 06-014919

34 CR3242-4-2 Rivet 07-000510

135MS20426AD3-3 Rivet 07-006985

140MS20426AD4-3 Rivet 05-002460

25 MS20470AD3-3 Rivet 07-007189

90 MS20470AD4-3 Rivet 07-007196

24 MS21042L3 Nut 07-008857

2 MS21042L06 Nut 06-014775

13 MS21069L3 Nut Plate 07-006988

8 MS21069L08 Nut Plate 06-009716

1 MS21071L3 Nut Plate 06-013190

1 MS21071L08 Nut Plate 07-006989

9 MS21075L3 Nut Plate 07-004282

2 MS24677-12 Screw 05-011931

6 MS27039-1-09 Screw 06-014772

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install

Date: Friday, 09/02/2007 2:40:45 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number



Seq. #:

Machine Or Operation:

Description :

EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Flasher



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

PACKAGING 1

PACKAGING RESOURCE #1



*

Flasher



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

6.0

DC

DOCUMENT CONTROL



Flasher



Comment: DOCUMENT CONTROL

Inspection Level 21

207/07/24
U 207/24

Date: Friday, 09/02/2007 2:40:45 PM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	VERTICAL REFFERENCE DOOR ASSEMBLY
Job Number :	21371		
Estimate Number :	10902		
P.O. Number :		Part Number :	D412711041
This Issue :	09/02/2007	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	24/11/2005	Project Number :	N/A
Previous Run :		Drawing Revision :	N/A
	Type :	Material :	N/A
		Due Date :	01/07/2006
Written By :		Qty:	4
Checked & Approved By :		Um:	Each
Comment :	Est Rev:A 04.08.18 New Issue KJ/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 3362 to Eagle Copters

C207103/20

(4)

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0	D412711041	Vertical Ref. Door Assy
-----	------------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Vertical Ref. Door Assy

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window

Date: Friday, 09/02/2007 2:40:45 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

- | Seq. # | Machine Or Operation | Description |
|--------|----------------------|------------------|
| 1 | EA20469-05 | Rubber Strip |
| 1 | EA20469-06 | Aluminum Strip |
| 1 | EA20469-07 | Angle |
| 1 | EA20469-08 | Placard |
| 1 | EA20469-10 | Rear Rib Assy |
| 1 | EA20469-11 | Angle |
| 1 | EA20469-12 | Fwd Rib |
| 1 | EA20469-13 | Window |
| 1 | EA20469-14 | Window Retainer |
| 1 | EA20469-16 | Armrest Assy |
| 1 | EA20469-17 | Angle |
| 1 | EA20469-18 | Door Inner Skin |
| 1 | EA20469-21 | Door Cover Panel |
| 2 | EA20469-23 | Link |
| 1 | EA20469-24 | Rod |
| 1 | EA20469-25 | Arm Assy |

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

- | | | |
|-----|----------------------|--|
| 14 | AN3-3ABolt | |
| 22 | AN3-4ABolt | |
| 24 | AN3-7ABolt | |
| 6 | AN960-6L Washer | |
| 90 | AN960-10L Washer | |
| 34 | CR3242-4-2 Rivet | |
| 135 | MS20426AD3-3 Rivet | |
| 140 | MS20426AD4-3 Rivet | |
| 25 | MS20470AD3-3 Rivet | |
| 90 | MS20470AD4-3 Rivet | |
| 24 | MS21042L3 Nut | |
| 2 | MS21042L06 Nut | |
| 13 | MS21069L3 Nut Plate | |
| 8 | MS21069L08 Nut Plate | |
| 1 | MS21071L3 Nut Plate | |
| 1 | MS21071L08 Nut Plate | |
| 9 | MS21075L3 Nut Plate | |
| 2 | MS24677-12 Screw | |
| 6 | MS27039-1-09 Screw | |

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install

Date: Friday, 09/02/2007 2:40:45 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock :

Location: _____

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

